

# Clarke<sup>TM</sup>



## DRILL STAND

Model No. CDS2

Thank you for purchasing this CLARKE Drill Stand

Please read this leaflet to ensure the Stand is assembled correctly in order that it will provide you with long and satisfactory service.

## GUARANTEE

This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

Faulty goods should be returned to their place of purchase, no product can be returned without prior permission.

This guarantee does not effect your statutory rights.

## ASSEMBLY

1

Insert the Column into the base and secure with the two screws using a hex wrench (not supplied)

2

Slide the head on to the column and secure to the column at any convenient position.

3

### **IMPORTANT!**

Secure the base to a workbench or sturdy table using M8 bolts (not supplied). Drill the workbench/table accordingly, using the two mounting holes as templates.

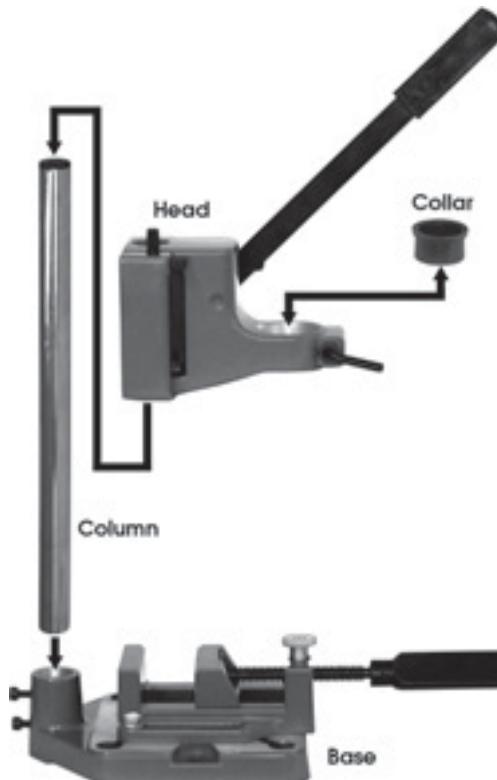


Fig.1

Fig.2

- An electric drill with a standard 43mm neck may be secured to the head using the locking Lever shown in Fig.2.

A 38mm reducing collar, is provided (shown in Fig.1), allowing a drill with a 38mm collar also to be accommodated.

- The head/drill may be positioned at any height on the column, by use of the Head Locking Lever, shown in Fig.2. Screw IN to secure, screw OUT to release.
- The depth of travel of the drill may be adjusted using the adjuster shown in Fig.2. Turn to adjust. A scale with pointer is also provided so that accurate depths may be set

A quick release is provided. Press the button IN and raise or lower the adjuster as required. Release the button to lock.

A pointer with scale is provided so that accurate depths may be drilled.

- A quick release is also provided for the vice jaw adjustment. Press the red button whilst pushing IN or pulling OUT the handle.
- Secure the vice to the base using the two bolts provided.



To position the vice further away from the column, slacken the two securing bolts (do not undo completely) and manoeuvre the vice so that the bolts (with nuts attached) may be withdrawn through the large holes at the end of the slots in the base.

Reposition the vice so that the bolts with nuts enter the holes at the opposite ends of the slots in the base, and position as required.

Finally, tighten the securing bolts.

## Parts and Service Contacts

For Spare Parts and Service, please contact your nearest dealer, or CLARKE International, on one of the following numbers.

**PARTS & SERVICE TEL: 020 8988 7400**

**PARTS & SERVICE FAX: 020 8558 3622**

or e-mail as follows:

**PARTS: [Parts@clarkeinternational.com](mailto:Parts@clarkeinternational.com)**

**SERVICE: [Service@clarkeinternational.com](mailto:Service@clarkeinternational.com)**